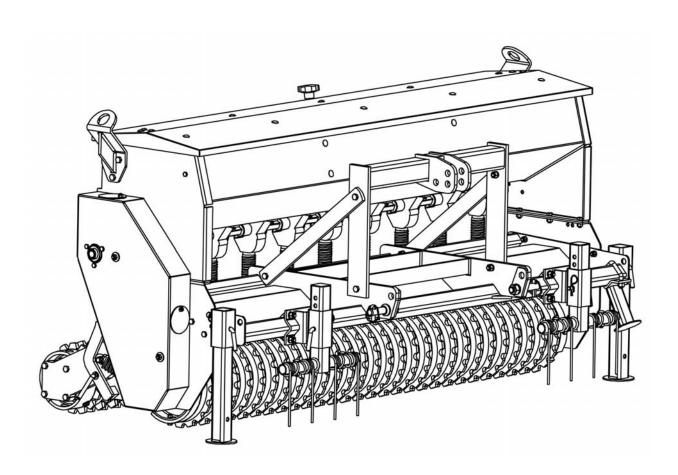
ROTOMEC

Operator's Manual

SEED-RITE

Primary full-width seed broadcaster **SRT-074**



The operator's manual is a technical service guide and must always accompany the machine.

SAFETY

Take note! This safety alert symbol found throughout this manual is used to call your attention to instructions involving your personal safety and the safety of others. Failure to follow these instructions can result in injury or death.



This symbol means:
ATTENTION!
BECOME ALERT!
YOUR SAFETY IS INVOLVED!

Signal Words

Note the use of the signal words DANGER, WARNING and CAUTION with the safety messages. The appropriate signal words for each have been selected using the following guidelines:



DANGER: Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.



WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.



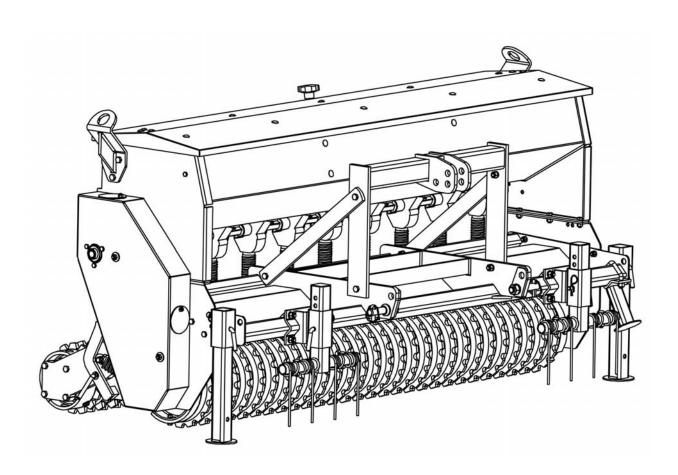
CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury.

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1 - GENERAL INFORMATION

Thank you and congratulations for having chosen our implement. Your new Seed-Rite is a technologically advanced machine constructed of high quality, sturdy components that will fulfil your working expectations.

The Seed-Rite is the ideal machine for sport fields, parks, golf courses, airports, turf farm operations and anywhere the combination of lower labour costs and a professionally finished job is essential.

Read this manual carefully. It will instruct you on how to operate and service your implement safely and correctly. Failure to do so could result in personal injury and/or equipment damage.

1.01 - General



CAUTION: Unless otherwise specified, all hardware is metric. Use only metric tools on metric hardware. Other tools that do not fit properly can slip and cause injury.



CAUTION: Right hand and left hand sides of the implement are determined by facing in the direction the implement will travel when going forward (see fig. 2).

1.02 - Warranty Information

Carefully read the Warranty section¹, detailing coverage and limitations of this warranty. **Warranty** is provided for customers who operate and maintain their equipment as described in this manual. Warranty registration is accomplished by the dealer by completing and forwarding the **Warranty Registration** form to the Company, along with a copy of the dealer's invoice. It is in your best interest to insure that this has been done.

Warranty does not cover the following:

- 1. Cleaning, transporting, mailing and service call charges.
- 2. Normal wear items such as chains, roller rings, seed cups, bearings, etc.
- 3. Depreciation or damage caused by normal wear, accidents, improper maintenance, improper protection or improper use.
- 4. The use of non-original spare parts and accessories.

General Information 5 ROTOMEC

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See Chapter 8 - Warranty.

Your Authorised Company Dealer has genuine parts in stock. Only these approved replacement parts should be used.

This limited warranty covers defective material and workmanship. The cost of normal maintenance or repairs for accidents or improper use and related labour will be borne by the owner.

1.02 - Model and Serial Number ID

Attached to the frame is an ID plate showing the model and the serial number. Record your implement model and serial number in the space provided below. Your dealer needs this information to give you prompt, efficient service when you order parts.



2 - SAFETY PRECAUTIONS

Safety is the primary concern in the design and manufacture of our products. Unfortunately our efforts to provide safe equipment can be wiped out by a single careless act of an operator.

In addition to the design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of equipment. It is the operator's responsibility to read and understand all safety and operating instructions in the manual and to follow these.

Allow only properly trained personnel to operate the implement. Working with unfamiliar equipment can lead to careless injuries. Read this manual, and the manual for your tractor, before assembly or operation, to acquaint yourself with the machines. It is the implement owner's responsibility, if this machine is used by any person other than yourself, is loaned or rented, to make certain that the operator, prior to operating, reads and understands the operator's manuals and is instructed in safe and proper use.

2.01 - Preparation



- 1. Before operating equipment read and understand the operator's manual and the safety signs (see fig. 2).
- 2. Thoroughly inspect the implement before initial operation to assure that all packaging materials, i.e., wires, bands, and tape have been removed.
- Personal protection equipment including hard hat, safety glasses, safety shoes, and gloves are recommended during assembly, installation, operation, adjustment, maintaining and/or repairing the implement.
- 4. Operate the implement only with a tractor equipped with an approved Roll-Over-Protective-System (ROPS). Always wear your seat belt. Serious injury or even death could result from falling off the tractor.
- 5. Clear area to be cut of stones, branches or other debris that might be thrown, causing injury or damage.
- 6. Operate only in daylight or good artificial light.
- Ensure the implement is properly mounted, adjusted and in good operating condition.
- 8. Ensure that all safety shielding and safety signs are properly installed and in good condition.

2.02 - Starting and Stopping



1. Be sure that no one is near the machine prior to engaging or while the machine is working.

- 2. Be sure the tractor is in "Neutral" before starting engine.
- 3. Equipment operating power is ground driven. Know how to stop the tractor quickly in case of an emergency.
- 4. After striking an obstacle, shut the tractor off, remove key and thoroughly inspect for damage before restarting.

2.03 - Messages and Signs

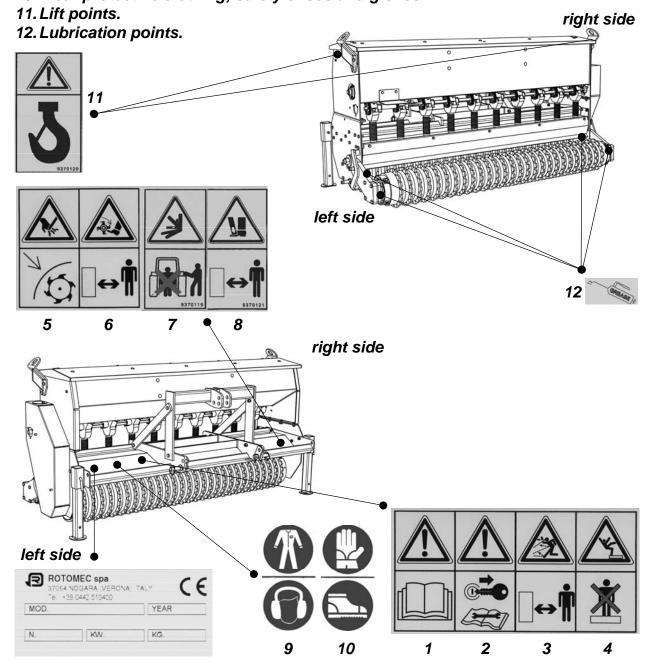


- 1. Read and adhere to all safety and operating decals on this machine (see fig. 2).
- 2. Before dismounting tractor: Allow moving parts to stop, stop engine, set brake and remove the key of unattended equipment.
- 3. Keep away from rotating parts.
- 4. Keep guards and shields in place and in good condition.
- 5. Do not use with bystanders in area.
- 6. Allow no riders on tractor or implement.
- 7. Allow moving parts to stop before repair.
- 8. Securely support implement before working underneath.

Additional warning and operating decals are available at no extra charge. Please specify model and serial number when ordering.

Fig. 2 - Safety decals; replace immediately if damaged.

- 1. Read this manual carefully.
- 2. Before maintenance operations, shut tractor down.
- 3. Keep away, objects can be thrown.
- 4. Falling hazard, do not stand on unit or allow passengers on unit.
- 5. Injury hazard, do not remove safety protections while unit is in use.
- 6. Injury hazard to lower body parts, keep safety distance from machine.
- 7. Do not stand between tractor and implement when tractor is in gear.
- 8. Crushing hazard, keep safety distance from machine.
- 9. Wear protective clothing; snug fit work suit and earplugs or earmuffs.
- 10. Wear protective clothing; safety shoes and gloves.



3 - OPERATION

The Seed-Rite is a primary full width seed broadcaster ideal for seeding a wide variety of grasses in lawns, golf courses, parks, sports fields and hay fields. Seeds are precisely metered and placed at the ideal depth for proper seed germination.

Engineered for tractors ranging from 25 to 70 HP, the Seed-Rite has a working width of 185 cm. (74"). The seeder features a 190 litters (6.7 cu. ft.) capacity hopper equipped with 10 high precision metering seed cups made of a special nylon/fibreglass composite that allows them to work in both extremely warm or cold climates. The seed cups are placed 7" apart to allow a uniform seed distribution across the full width of the machine.

The forward movement of the front corrugated roller turns the chain transmission on the right side of the machine which engages the metering cups and stirrer inside the hopper. This allows the machine to spread seed only while it is in movement and therefore avoids any seed going to waste.

The front corrugated roller, equipped with 28 rings, evens out the surface and prepares the seed bed while the smaller rear corrugated roller equipped with 27 rings, helps incorporate the seed into the ground and gently applies pressure through the 2 side springs to compact the surface after the seed has been placed.

The light weight and durable nylon/fibreglass composite roller rings which are supplied standard with the Seed-Rite also help contain the overall weight of the machine making it easier to use with the lower horsepower tractors. Cast iron roller rings are available as an option and are ideal when more pressure on the soil is needed.

The unit is also equipped with 2 adjustable spring tine track removers mounted in front of the machine.

As an option the Seed-Rite can mount two rear roller extensions with a tickler tine bar that acts as a rake and allows for greater seed penetration into the soil improving germination.

3.01 - Operational Safety



CAUTION: Our machines are designed considering safety as the most important aspect and are the safest available in today's market. Unfortunately, human carelessness can override the safety features built into our machines. Injury prevention and work safety, aside from the features on our seeders, are very much due to the responsible use of the equipment. It must always be operated prudently following with great care, the safety instructions laid out in this manual.



1. The use of this equipment is subject to certain hazards which cannot be prevented by mechanical means or product design. All operators of this equipment must read

- and understand this entire manual, paying particular attention to safety and operating instructions, prior to using.
- 2. Do not operate the tractor and implement when you are tired, sick or when using medication.
- 3. Keep all helpers and bystanders at least 15 meters from the machine. Only properly trained people should operate this machine.
- 4. The majority of accidents involve operators being knocked off the tractor by low hanging limbs and then being run over by the implement. Accidents are most likely to occur with machines that are loaned or rented to someone who has not read the operator's manual and is not familiar with the implement.
- 5. Always stop the tractor, set brake, shut off the tractor engine, remove the ignition key, lower implement to the ground and allow rotating parts to come to a complete stop before dismounting tractor. Never leave equipment unattended with the tractor runnina.
- 6. Never place hands or feet under implement with tractor engine running or before you are sure all motion has stopped. Stay clear of all moving parts.
- 7. Do not reach or place yourself under equipment until it is blocked securely.
- 8. Do not allow riders on the implement or tractor at any time. There is no safe place for riders.
- 9. Do not operate unless all personnel, livestock and pets are 15 meters away to prevent injury by thrown objects.
- 10. Before backing up, disengage the implement and look behind carefully.
- 11. Install and secure all guards and shields before starting or operating.
- 12. Keep hands, feet, hair and clothing away from moving parts.
- 13. Never operate tractor and implement under trees with low hanging limbs. Operators can be knocked off the tractor and then run over by the implement.
- 14. Stop implement immediately upon striking an obstruction. Turn engine off, remove key, inspect and repair any damage before resuming operation.
- 15. Stay alert for holes, rocks and roots in the terrain and other hidden hazards. Keep away from drop-offs.
- 16. Use extreme care and maintain minimum ground speed when transporting on hillside, over rough ground and when operating close to ditches or fences. Be careful when turning sharp corners.
- 17. Reduce speed on slopes and sharp turns to minimise tipping or loss of control. Be careful when changing directions on slopes. Do not start or stop suddenly on slopes. Avoid operation on steep slopes.
- 18. When using a unit, a minimum 20% of tractor and equipment weight must be on tractor front wheels. Without this weight, tractor could tip over, causing personal injury or death. The weight may be attained with a front end loader, front wheel weights, ballast in tires or front tractor weights. When attaining a minimum 20% of tractor and equipment weight on the front wheels, you must not exceed the ROPS weight certification. Weigh the tractor and equipment. Do not guess or estimate!
- 19. Inspect the entire machine periodically². Look for loose fasteners, worn or broken parts, and leaky or loose fittings.

See Chapter 4 - Maintenance.

20. Pass diagonally through sharp dips and avoid sharp drops to prevent "hanging up" tractor and implement.

- 21. Avoid sudden starts and stops while travelling up or downhill.
- 22. Always use down slopes; never across the face. Avoid operation on steep slopes. Slow down on sharp turns and slopes to prevent tipping and/or loss of control.

3.02 - Set Up

Notice to dealer: Pre-delivery set-up and service including lubrication is the responsibility of the authorised dealer. It is up to him to assure that the machine is in perfect condition and ready to be used. It is his responsibility to ensure that the customer is aware of all safety aspects and operational procedures for the implement. He must also fill out the Pre-Delivery Checklist³ prior to delivering the implement.



CAUTION: Stand clear of bands when cutting as they could be under sufficient tension to cause them to fly loose. Take care in removing bands and wire. They often have extremely sharp edges and cut very easily.

3.03 - Pre-Operational Check

Although the machine usually arrives set up, ready to use, it is important to check certain aspects of the machine before using it. Adjustments are normally necessary in order to adapt the Seed-Rite to work under a given condition.



DANGER: Never trust the tractor hydraulics alone to support the machine. Never do any repairs or adjustments under the machine unless it is safely blocked.

Check each of the following, carefully, prior to engaging machine:

- Ensure that the drive chains are well greased in the chain housing on the right side of the implement (see fig. 11). Drive chains are supplied with an automatic chain tensioner.
- 2. Grease all rollers supports (see fig. 11).
- 3. The hopper and seed cups to ensure they are mounted correctly.
- 4. No wrappings or foreign objects are on the machine.
- 5. All hardware for tightness, especially the bolts holding the 3 point hitch4.
- 6. All safety shields and guards are in their place and tightly attached.
- 7. No people or animals are in the work area.
- 8. When working, make sure that the rear roller locking pin has been removed.

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³ See Chapter 7 - Pre-Delivery Checklist.

See Table 4, page 25.

9. When working, make sure the Seed-Rite has its full weight riding on the rollers (see fig. 4).

3.04 - Attaching to the Tractor

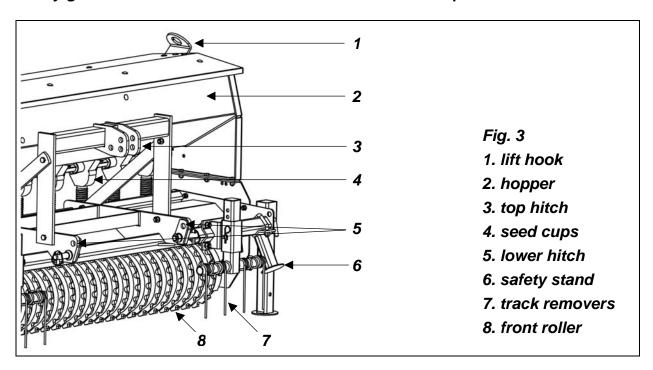
Unit may be used on tractors ranging from 35 to 70 HP with a category 1 three point hitch⁵.



DANGER: Never attempt to attach the Seed-Rite to the tractor or make any adjustments to it without first turning the tractor off.



DANGER: Failure to ensure a secure coupling of the implement to the tractor can cause injury and damage to the implement or tractor. If necessary, wheel weights, front tractor weights and/or tire ballast should be used to improve stability. Be sure that the tractor tire pressure is correct. It is important to strictly follow the safety guidelines and instructions laid out in the tractor operator's manual.



To attach the implement to the tractor do the following: Back the tractor up to the Seed-Rite in order to slip the tractor hitch arms over the hitch pins bolted to the frame. **Turn off the tractor engine.**

⁵ See Table 5, page 25.

The lower hitch pins (see fig. 3) may be put in either of 2 positions (upper or lower) depending on the tractor. Optional hitch blocks are available for use on tractors with non standard three point hitches. Secure the two arms with the lynch pins. Tighten the tractor arms side movement with either the sway chains or blocks to limit side swing to 2"-3". Connect the top link, locking it in place with the top hitch pin. Adjust it so the Seed-Rite is as near parallel to the ground as possible. A 1° to 2° rearward tilt is acceptable (see fig. 4).

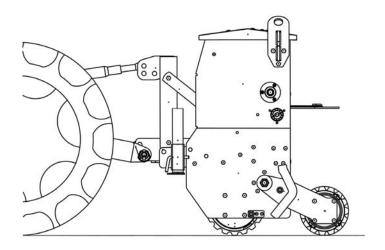
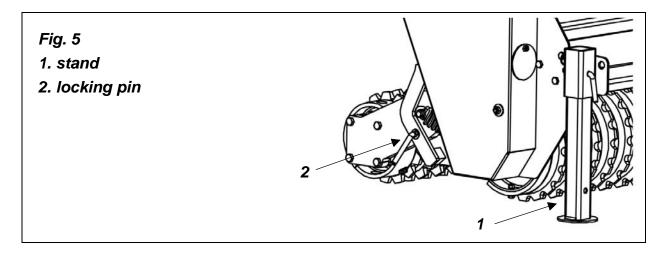


Fig. 4
Machine parallel to the ground.

After use, the machine should be lowered and allowed to rest on the stand, and the rear roller should be blocked by inserting the two locking pins secured with hairpin cotters (see fig. 5).



3.05 - General Instructions for Use

After you have read the Operator's Manual, have gone through the Pre-Operational Checklist and have correctly connected the Seed-Rite to the three-point hitch of the tractor, simply fill the hopper with seed, adjust the required calibration and distribution and you are ready to begin work.

Seed distribution is achieved from the forward motion of the tractor. As the front roller of the Seed-Rite moves forward, the movement of the front roller is transmitted by chains through a series of gears, to the seed cups which control the release of seed from the hopper. This allows for the seed to be sown constantly and in proportion to the distance covered by the tractor without being affected by its speed.

If the area to be seeded has already been tilled, then the front roller will level the soil to provide a better seed bed. If, on the other hand, the land has not been prepared in any way, the roller will break up the crust, splitting the largest clods, burying the smaller stones and basically preparing a no-till seed bed.

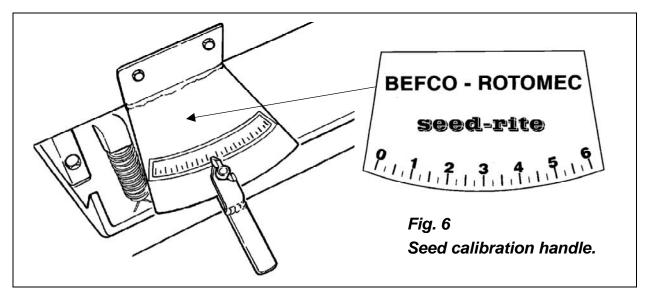
The seed is distributed with precision and in a predetermined manner in the area between the two rotors. The rear roller then incorporates the seed into the soil to improve germination.

Avoid seeding when it is raining or when the soil is too wet.

Before beginning seeding, make sure that the rear roller locking pins have been removed (see fig. 5). Also remove any obstacles present on the ground, particularly large stones.

Slowly lower the three point hitch and the seeder to the ground. Proceed slowly until you have become familiar with the machine. For better results, select a tractor speed between 3 to 5 mph. As you approach the end of a seeding lane, stop the tractor and raise the Seed-Rite from the ground. With the machine raised, turn the tractor and align it ready for the next passage. With experience, your ability to seed correctly will improve.

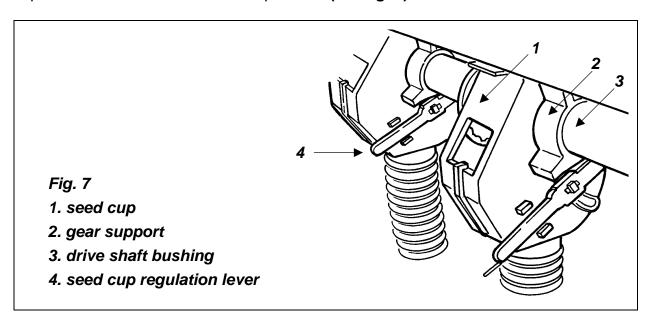
3.06 - Hopper Adjustment



The Seed-Rite hopper holds 190 litres (6.7 cu. ft.). The hopper runs the entire width of the machine and has a continuously rotating ground driven agitator to break-up clods and ensure free flow through the distribution system. On the bottom of the hopper there

are 10 rectangular slots to allow material passage. The **seed cups** mounted under the hopper, which are made entirely of non-corrosive material (nylon and fibreglass), contain an internal gear that rotates inside a housing. A **calibration handle** located on the rear left hand side of the hopper regulates how far to insert the gear inside the housing. The position of the handle, which has a scale from 0 to 6, determines the amount of seed distributed **(see fig. 6)**. The seed cups are a force feed system driven by the roller.

The material is held inside the groove of the gear until the groove rotates to the opening at the bottom of the hopper. This rotation is driven by the roller as it moves along the ground. When the handle is in position "0" the gear is completely outside the seed cup and no seed is distributed. With the handle in position "6" the gear is totally inside the cup and distributes at its maximum potential (see fig. 6).



A secondary regulation is the lever located on the side of each cup housing. This controls the position of the gate inside the seed cup (top, middle, bottom and clean out). The positioning of this lever is determined by the size and shape of the material being dispersed (see fig. 7). The top position is for the smaller seeds, while the middle and bottom positions are for larger seeds. The clean out position should only be used to flush any remaining seed out of the seed hopper. The seed distribution table values are based on the lever being set in the top position. Typically, most seeds used with this seeder will require you to use the top lever position on the seed cups. If using a larger seed the seed cups are not discharging properly, try using the middle or bottom lever handle positions. Attached to the bottom of each cup is flexible tubing that the material flows through. As the material exits, it hits a split ring which divides the flow until it hits a splash pan and uniformly spreads over the entire working width of the Seed-Rite.

The hopper is ground driven by the roller which comes with two separate chains with automatic chain tensioners.

Although in essence a broadcast seeder, the Seed-Rite has all the technology to ensure a precise calibrated flow. Being ground driven, the disbursement of the material in the

hopper is totally independent from the tractor PTO or the ground speed. This is regulated solely by the regulation levers of the seed cups and hopper.

3.07 - Seed (or Fertiliser) Hopper Calibration

There are two adjustments to be made to calibrate the Seed-Rite hoppers:

- 1. The amount of gear inside the seed cup housing.
- 2. The position of the regulation lever of each individual seed cup.

This system allows use of a wide variety of seeds.

The output of seed differs greatly depending on their size, density, dampness, and shape. Other output factors depend on the conditions in which the machine is operating such as, in slick conditions where the roller may slip.

Table 1 lists the distribution rate in kilograms per hectare for various seed that may be used in the Seed-Rite.

Keep in mind that the hopper and seed cup openings measure in volume and not in weight. Due to the many variables, the distribution rate, when using **Table 1**, may not be always accurate. Only a test run will help determine if the desired amount of seed is being spread.

TABLE 1 - AMOUNT OF SEED DISTRIBUTED IN KG/HA

Seed type	Calibration handle position											
	0.5	1	1.5	2	2.5	3	3.5	4	4.5	5	5.5	6
Bentgrass	38	80	100	139	175	204	226	258	281	300	325	343
Kentucky bluegrass	20	48	68	91	118	137	155	180	200	218	238	250
Annual ryegrass	21	60	88	118	157	186	216	255	285	313	353	382
Perennial ryegrass	30	72	103	135	177	210	240	283	315	346	388	420
Fescue fine blade turf type	18	48	70	93	122	143	167	198	220	241	270	293
Fescue K-31	5	34	58	80	106	128	150	177	197	218	231	235
White clover	60	138	197	255	333	392	449	528	586	644	722	781
Red clover	57	123	169	217	280	326	374	436	484	531	594	641
Buffalo grass	0	28	48	71	101	122	147	174	197	218	243	251
Bermuda (hulled)	43	97	132	168	216	251	288	336	370	407	455	491
Western wheat grass	8	27	40	54	72	85	100	118	131	146	162	177
Crested wheat grass	16	31	44	54	71	82	94	110	121	133	148	159
Weeping love grass	76	137	183	224	280	321	364	420	460	502	558	601
Sand love grass	60	115	156	209	250	290	330	385	426	466	520	560
Alfalfa	48	123	180	239	314	370	428	504	560	618	692	750
Vetch	49	108	157	195	252	297	339	396	440	484	542	586

Use Table 2 and 3 to determine if the rate you are getting is correct.

There are two ways of setting the calibration on your Seed-Rite:

1. With the machine stopped and raised, or;

With the machine attached to the tractor and working.

TABLE 2 - WORKING SURFACE

SRT-074 1 front roller revolution = 1,62 m² 6173 front roller revolutions = 1 hectare (10000 m²) 61,73 front roller revolutions = 100 m²

To set the calibration with the machine stopped, do the following:

- 1. Support the machine securely, but in a way to allow the roller to turn freely.
- 2. Fill the hopper with the seed or fertiliser you intend to spread.
- 3. Make sure the seed cups are not plugged with leaves, grass or other obstacles and that the seed cup regulation levers are all adjusted to the same opening position.
- 4. Remove the seed tubes from the lower bar and attach bags to the ends to allow the material to be collected.
- 5. Move the calibration handle located in the rear of the hopper to a position between 0,5 and 6 (see fig. 6).
- 6. Turn the front roller by hand in complete turns for a minimum of 20 turns. The greater the number of turns the more accurate the measurement will be.
- Gather up and weigh all the material distributed in the bags. Divide this by the number of turns the roller made. This will give the amount of material dispersed per turn of the roller.
- 8. Each roller revolution, on the SRT-074, corresponds to a surface area of 1,62 square meters, therefore 61,73 revolutions equal to 100 square meters and 6173 roller revolutions equal to 1 hectare. To obtain the amount of seed spread per hectare, multiply the quantity obtained with each revolution by 6173 (see Table 2).
- 9. If the results do not correspond to the desired amount which needs to be distributed, adjust the calibration handle accordingly.

To calibrate the Seed-Rite while it is working, do the following:

- 1. Measure out a predetermined distance on the ground (for example 50 linear meters), keeping in mind that the further the distance, the more precise the measurement.
- 2. Fill the hopper with the seed you intend to spread.
- 3. Make sure the seed cups are not plugged with leaves, grass or other obstacles and that the seed cup regulation levers are all adjusted to the same opening position.
- 4. Remove the seed tubes from the lower bar and attach bags to the ends to allow the material to be collected.
- 5. Move the calibration handle located in the rear of the hopper to a position between 0,5 and 6.
- 6. Drive the tractor forward pulling the machine along the predetermined distance. It is important for the roller to remain on the ground at all times and to roll continuously.
- 7. Collect all material distributed and weigh.
- 8. Using Table 3 determine the amount of material distributed. Example: If the distance travelled is 50 meters and ½ kg. of material is collected, then 69 kg. per hectare of material is being distributed.

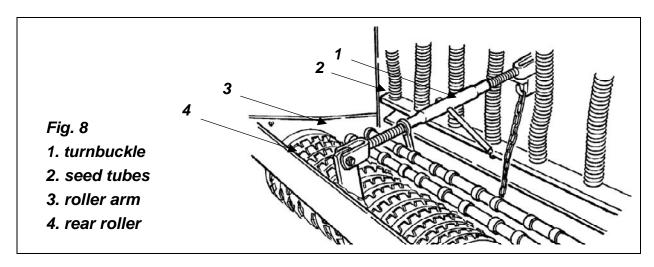
9. If the results do not correspond to the amount that needs to be distributed, adjust the calibration handle accordingly.

TABLE 3 - AMOUNT OF MATERIAL DISTRIBUTED IN KG/HA

Kg. collected		Distance travelled in meters								
all seed cups	50	100	150	200	250	300	350	400	450	500
0.05	111169	3.5	2.3	1.7	1.4	1.1	0.9	8.0	0.7	0.6
0.25	34.4	17.2	11.5	8.6	6.9	5.7	4.9	4.3	3.8	3.4
0.5	()))))69	34.5	22.9	17.2	13.8	11.5	9.8	8.6	7.6	6.9
1	138	69	46	34.5	27.6	22.9	19.7	17.2	15.3	13.8
1.5	206.9	103.4	69	51.7	41.4	34.5	29.6	25.9	23	20.7
2	275.9	137.9	92	69	55.2	46	39.4	34.5	30.7	27.6
2.5	344.8	172.4	114.9	86.2	69	57.5	49.3	43.1	38.3	34.5
3	413.8	206.9	137.9	103.4	82.8	69	59.1	51.7	46	41.4
3.5	482.8	241.4	160.9	120.7	96.6	80.5	69	60.3	53.6	48.3
4	551.7	275.9	183.9	137.9	110.3	92	78.8	69	61.3	55.2
4.5	620.7	310.3	206.9	155.2	124.1	103.4	88.7	77.6	69	62.1
5	689.7	344.8	229.9	172.4	137.9	114.9	98.5	86.2	76.6	69
5.5	758.6	379.3	252.9	189.7	151.7	126.4	108.4	94.8	84.3	75.9
6	827.6	413.8	275.9	206.9	165.5	137.9	118.2	103.4	92	82.8
6.5	896.6	448.3	298.9	224.1	179.3	149.4	128.1	112.1	99.6	89.7
7	965.5	482.8	321.8	241.4	193.1	160.9	137.9	120.7	107.3	96.6
7.5	1034.5	517.2	344.8	258.6	206.9	172.4	147.8	129.3	114.9	103.4
8	1103.4	551.7	367.8	275.9	220.7	183.9	157.6	137.9	122.6	110.3
8.5	1172.4	586.2	390.8	293.1	234.5	195.4	167.5	146.6	130.3	117.2
9	1241.4	620.7	413.8	310.3	248.3	206.9	177.3	155.2	137.9	124.1
9.5	1310.3	655.2	436.8	327.6	262.1	218.4	187.2	163.8	145.6	131

3.08 - Tickler Tine Bar (Option)

As an option the Seed-Rite can be furnished with two rear roller side extensions that include two rows of tickler tines mounted between the roller arms. These tines work as a rake to help cover grass seed for ideal germination conditions. The tines are raised and lowered automatically as the roller follows the contour of the ground.

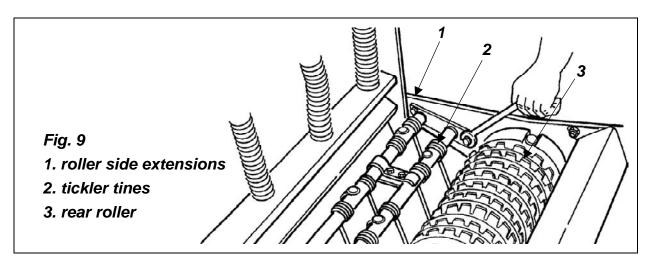


The rear roller (see fig. 8) serves the following purposes:

- 1. Levelling the ground.
- 2. Compacting which results in helping bury the material that is distributed. The roller rings help push seed into soil which greatly speeds up and improves germination.

The tines can be adjusted by changing the position of the tine holder on the roller arms. The roller arms have two set positions to increase or decrease the tickler tine pressure. When the tine holder is positioned in the lower hole the pressure is increased, using the top hole decreases the pressure (see fig. 9). This also enables you to maintain a consistent pressure and angle as the tines wear. Always be sure both the right side and the left side are in the same holes.

The bars can be lifted completely up out of the way if the tickler tines are not to be used.



3.09 - Seed Rate Speed Reduction Kit (Option)

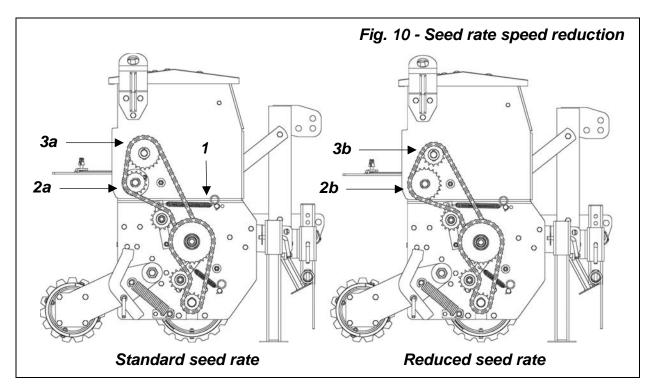
The seed rate speed reduction kit was specifically designed to sow smaller quantities of seed per acre. The kit consists of a 22 tooth sprocket and a 15 tooth sprocket. These sprockets replace the original ones equipped on the seed hopper of the unit and reduce the total amount of seed spread per acre by 32%.

To install the seed rate speed reduction kit, do the following:

- 1. Remove the chain case cover.
- 2. Loosen the upper chain tensioner by removing the spring then remove the upper chain (see #1, fig. 10).
- 3. Remove the original 15 tooth drive rod sprocket (see #2a, fig. 10) and replace with the 22 tooth drive rod sprocket (see #2b, fig. 10).
- 4. Remove the original 22 tooth auger shaft sprocket by loosening the set screw (see #3a, fig. 10) and replace with the 15 tooth auger shaft sprocket (see #3b, fig. 10) making sure to line it up with the other sprocket. Tighten the set screw on the sprocket.
- 5. Replace the upper chain and the upper chain tensioner.
- 6. Replace the chain case cover.

7. Tighten all hardware securely.

After installing the seed rate speed reduction kit remember to always reduce all values on the seed distribution table by 32% to obtain the average pounds per acre now being spread. Therefore, for example, if spreading Bentgrass at the standard seed rate with the calibration handle set to 0.5 you will sow approximately 34 lb/acre (see Table 1), spreading Bentgrass at the same setting with the seed rate speed reduction kit installed on the machine will sow approximately 23 lb/acre.



3.10 - Start Up



DANGER: Never allow anyone around the Seed-Rite when it is in operation.



CAUTION: Before starting work, clear the area of any obstacles or foreign objects and make sure that the rear roller locking pins have been removed (see fig. 5).

Start out with the tractor in the lowest gear, increase gears slowly if necessary. **Avoid working in reverse.**

Before beginning work always remember that the operator is responsible for:

1. Safe and correct operation of the tractor and Seed-Rite.

2. Learning and following precise, safe operating procedures for both the tractor and the Seed-Rite.

- 3. Ensuring all maintenance and lubrication has been performed on the Seed-Rite.
- 4. Having read and understood all safety aspects for the Seed-Rite in the operator's manual.
- 5. Having read and understood all safety decals on the Seed-Rite.
- 6. Checking that there are no wires, weeds, grasses or other objects wrapped around the rollers.
- 7. Checking to see if front weights need to be added to the tractor in order to maintain balance.
- 8. Checking the tractor tires for the proper pressure in accordance to the tractor operator's manual.
- 9. Checking that all shielding is on the machine and securely in place.
- 10. Making sure the proper attire is worn. Avoiding loose fitting clothing which can become entangled. Wearing sturdy, tough-soled work shoes and protective equipment for eyes, hands, ears and head. Never operate tractor or implement barefoot, or wearing sandals or sneakers.
- 11. Checking area for stones, branches and other debris that might be thrown.
- 12. Ensuring proper lighting is available, sunlight or good artificial lighting.



DANGER: Never use the machine without first assuring all protective devices are properly installed.

3.11 - Test Run

After the first 50 to 100 meters it is important to stop and raise the machine. Lower the machine, turn off the tractor engine and remove the key.

At this point make sure the Seed-Rite is performing correctly. Check for loose bolts or nuts.

3.12 - Working Speed

Ground speed is determined by the soil condition and tractor power. Simple experimentation will soon determine the best speed for the desired results, usually 5 to 8 km/h (3 to 5 mph).

3.13 - Headland Procedure

When the headland is reached, it is important that the following be observed:

- 1. Raise the machine from the ground.
- 2. Turn the tractor facing the new desired direction of travel.
- 3. Begin working again.

NOTE: Best practice dictates that the machine be lifted no more than just enough to clear the ground.

3.14 - Uneven Terrain



DANGER: Be careful when operating tractor and machine over uneven ground to avoid rollover.

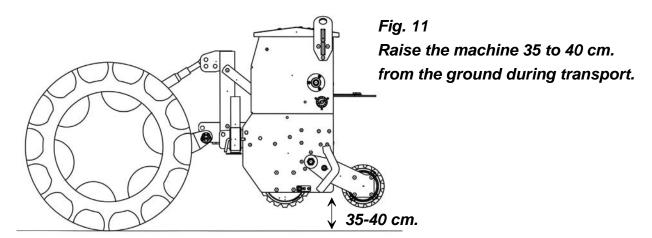
The following precautions should always be observed when working on uneven terrain:

- 1. In extremely uneven terrain rear wheel weights, front tractor weights, and/or tire ballast should be used to improve stability.
- 2. Observe the type of terrain and develop a safe working pattern.
- 3. Operate the implement up and down steep slopes, not across slopes, to prevent the tractor from tipping. Avoid sudden stops and starts, and slow down before changing directions on a slope.
- 4. Pass diagonally through sharp dips and avoid sharp drops to prevent hanging up the tractor and implement.
- 5. Slow down on sharp turns and slopes to prevent tipping or loss of control.
- 6. Watch for holes, roots or other hidden objects. Do not use near the edge of a gully, ditch or stream bank.

3.15 - Transporting



CAUTION: All operations of transport are to be done without the Seed-Rite working and respecting all local traffic rules and regulations.



During transport or when the machine is lifted from the ground, it is advisable to adjust the tractor lift arms in order to be able to raise the machine 35 to 40 cm. (14" to 16") from the ground (see fig. 11).

Before transporting:

- 1. Always select a safe ground speed that is appropriate for the terrain.
- 2. Beware of traffic on public roads. Install a SMV (Slow Moving Vehicle) sign when travelling on roads or streets. Comply with all federal, state and local laws.
- 3. Reduce ground speed when turning and take care that the implement does not strike obstacles such as trees, fences or buildings.
- 4. Raise the implement in the transport position. The implement should not be lifted over 35 to 40 cm. (14" to 16") from the ground.

TABLE 4 - BOLT AND NUT TORQUE SPECIFICATIONS

Metrio treade bolts marki	ed head	Clas		Clas		Class		Inch (treade bolts marki	ed head	Grad	de 2	Grad	de 5	Grad	de 8
Bolt size mm	Thread mm	N.m	ft-lb	N.m	ft-lb	N.m	ft-lb	Bolt size inch	Thread inch tpi	N.m	ft-lb	N.m	ft-lb	N.m	ft-lb
M5	8.0	4	3	6	4	9	7	1/4"	20	7	5	11	8	16	12
M6	1	6	4	10	7	15	11	1/4"	28	8	6	13	10	19	14
M8	1.25	16	12	25	18	36	27	5/16"	18	15	11	24	17	33	25
М8	1	17	13	26	19	38	28	5/16"	24	17	13	26	19	37	27
M10	1.5	31	23	48	35	71	52	3/8"	16	27	20	42	31	59	44
M10	1.25	33	24	51	38	75	55	3/8"	24	31	23	47	35	67	49
M10	1	35	26	53	39	78	58	7/16"	14	43	32	67	49	95	70
M12	1.75	54	40	84	62	123	91	7/16"	20	48	36	75	55	106	78
M12	1.5	56	41	87	64	128	94	1/2"	13	66	48	102	75	144	106
M12	1.25	59	44	90	66	133	98	1/2"	20	75	55	115	85	163	120
M14	2	84	62	133	98	195	144	9/16"	12	95	70	147	109	208	154
M14	1.5	94	69	142	105	209	154	9/16"	18	106	79	164	121	232	171
M16	2	131	97	206	152	302	223	5/8"	11	132	97	203	150	287	212
M16	1.5	141	104	218	161	320	236	5/8"	18	149	110	230	170	325	240
M18	2.5	181	133	295	218	421	310	3/4"	10	233	172	361	266	509	376
M18	2	196	145	311	229	443	327	3/4"	16	261	192	403	297	569	420
M18	1.5	203	150	327	241	465	343	7/8"	9	226	167	582	430	822	606
M20	2.5	256	189	415	306	592	437	7/8"	14	249	184	642	473	906	668
M20	1.5	288	212	454	335	646	476	1"	8	339	250	873	644	1,232	909
M22	2.5	344	254	567	418	807	595	1"	12	371	273	955	704	1,348	995
M22	1.5	381	281	613	452	873	644	1-1/8"	7	480	354	1,077	794	1,746	1,288
M24	3	444	327	714	526	1,017	750	1-1/8"	12	539	397	1,208	891	1,958	1,445
M24	2	488	360	769	567	1,095	808	1-1/4"	7	677	500	1,519	1,120	2,463	1,817
M27	3	656	484	1,050	774	1,496	1,103	1-1/4"	12	750	553	1,682	1,241	2,728	2,012
M27	2	719	530	1,119	825	1,594	1,176	1-3/8"	6	888	655	1,992	1,469	3,230	2,382
M30	3.5	906	668	1,420	1,047	2,033	1,499	1-3/8"	12	1,011	746	2,268	1,673	3,677	2,712
M30	2	1,000	738	1,600	1,180	2,250	1,659	1-1/2"	6	1,179	869	2,643	1,949	4,286	3,161
M36	4	1,534	1,131	2,482	1,830	3,535	2,607	1-1/2"	12	1,326	978	2,974	2,194	4,823	3,557
When u	sing lock	washers	s with nu	ıts, incre	ase torq	ue value	es by 5%	, o.							

TABLE 5 - SEED-RITE - TECHNICAL FEATURES

Seed-Rite for tractors with a category 1 three point hitch.							
Model	HP	Working width cm.	Overall width cm.	Weight Kg.	Hopper capacity It.	Number of seed cups	Chains
SRT-074	35-70	185	203	457	190	10	ASA 50

4 - MAINTENANCE



DANGER: Stop engine, lock parking brake and remove key before performing any service or maintenance.

Never rely on the tractor lift system. Install blocks or stands under the implement deck to prevent it from falling.

Always use personal protection devices, such as glasses or gloves when performing maintenance.

Keep fingers out of slots to prevent injury.

4.01 - Maintenance Safety



- 1. Good maintenance is your responsibility.
- 2. Keep service area clean and dry. Be sure electrical outlets and tools are properly grounded. Use adequate light for the job at hand.
- 3. Make sure there is plenty of ventilation. Never operate the engine of the towing vehicle in a closed building. The exhaust fumes may cause asphyxiation.
- 4. Make no repair or adjustments with the tractor engine running. Before working on the machine, shut off the engine, set the brakes, and remove the ignition key.
- 5. Be certain all moving parts on attachment have come to a complete stop before attempting to perform maintenance.
- 6. Never work under equipment unless it is blocked securely.
- 7. Never trust the tractor hydraulics alone to support the machine. Before repairing or adjusting, the machine should be lowered and allowed to rest on the supplied stand.
- 8. Always use personal protection devices such as eye, hand and hearing protectors, when performing any service or maintenance.
- 9. Periodically tighten all bolts, nuts and screws and check that all cotter pins are properly installed to ensure unit is in a safe condition.
- 10. When completing a maintenance or service function, make sure all safety shields and devices are installed before placing unit in service.
- 11. After servicing, be sure all tools, parts and service equipment are removed.
- 12. Never replace hex bolts with less than grade five bolts unless otherwise specified, i.e. shear bolts⁶.
- 13. Where replacement parts are necessary for periodic maintenance and servicing, genuine replacement parts must be used to restore your equipment to original specifications. The company will not claim responsibility for use of unapproved parts and/or accessories and other damages as a result of their use.

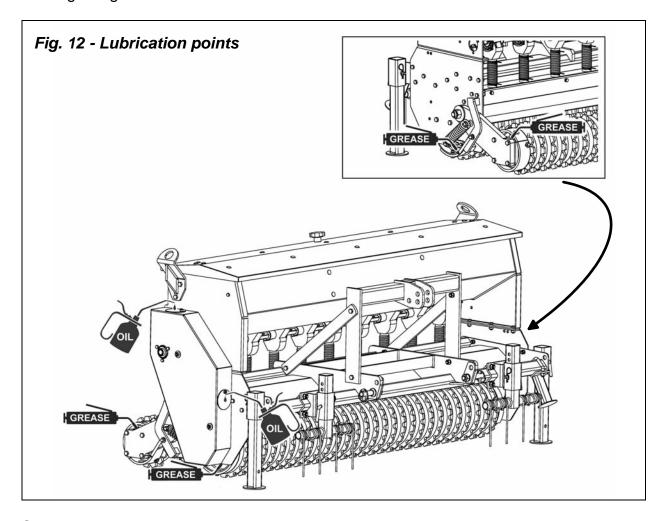
Refer to Table 4 - Torque Specifications, page 25.

14. Unauthorised modifications to the machine may impair the function and/or safety of the machine and reduce its life. If equipment has been altered in any way from the original design, the manufacturer does not accept any liability for injury or warranty.

4.02 - Service

The following illustrations show lubrication points. The frequency of lubrication given is based on normal operating conditions. Severe or unusual conditions may require more frequent lubrication.

Use a good quality SAE multipurpose type grease for all locations shown. Be sure to clean fittings thoroughly before using grease gun. Immediately replace broken or missing fittings.



Seed hopper clean out:

The seed cups on the hopper are designed for easy clean out. To completely clean out the seed hopper, move the main seed calibration handle on the hopper in the fully open position (see fig. 6), then move the seed cup regulation lever (see fig. 7) into the clean out position. Use a soft brush to guide any remaining seed in the hopper through the seed cups.

Whenever the hopper is used for fertiliser spreading it is extremely important to carefully clean out the hopper and wash the machine with hot water. Do not forget that fertiliser is highly corrosive and should be not left in the hopper any longer than necessary.

Hourly or whenever an obstacle is hit:

- Check machine condition.
- 2. Remove any wrapping (stalks, weeds, trash, etc.) from rollers, especially from around bearing supports on the roller ends.

Every 8 hours:

- 1. Grease the roller supports (see fig. 12). Apply two or three shots of grease to the roller bearings on both front and rear rollers.
- Whenever the hopper is used for fertiliser spreading it is extremely important to carefully clean out the hopper and wash the machine with hot water. Do not forget that fertiliser is highly corrosive and should not be left in the hopper any longer than necessary.

Every 25 hours:

Check hardware tightness; vibration can loosen bolts. Check tightness of the hardware periodically⁷.

Every 50 hours:

Inspect all the drive chains from the access panels and make sure they are well lubricated (see fig. 12).

MAINTENANCE 28 ROTOMEC

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See Table 4, page 25.

5 - REPAIR PROCEDURES



CAUTION: All repair procedures must be done by authorised dealerships. It is not recommended that untrained individuals perform any repair work. The following operations are detailed for qualified personnel only.

5.01 - Chain Case and Chain Replacement

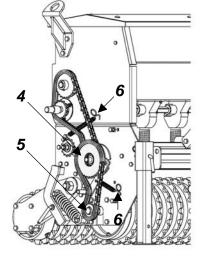
To remove the chain do the following:

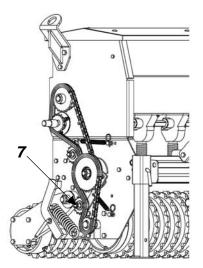
- 1. Remove the two nuts that hold the chain case cover to the frame.
- 2. Loosen the two set screws that hold the flange bearing to the pinion auger shaft (see #1, fig. 13).
- 3. Remove the chain case cover.
- 4. Release the automatic chain tensioner springs (see #6, fig. 13).
- 5. Remove the nut that holds the lower idler sprocket (see #7, fig. 13).
- 6. Remove the nut that holds the central double sprocket (see #4, fig. 13).
- 7. Loosen the set screws that hold the roller sprocket (see #5, fig. 13).
- 8. Remove the lower idler sprocket.
- 9. Reaching behind the right side panel, remove the bolt that holds the central double sprocket.
- 10. Remove both chains.

To replace the chains do the following:

- 1. Loosely place top chain ASA 50x66 (see #2, fig. 13) on top sprocket and lower chain ASA 50x50 (see #3, fig. 13) on roller sprocket.
- 2. Reaching behind the right side panel, insert the bolt that holds the central double sprocket (see #4, fig. 13) and on the opposite side of the right side panel insert the bushing.
- 3. Place chains on central double sprocket ensuring top chain is placed on the Z15 side (inner side) and bottom chain on the Z30 side (outer side) of the sprocket.
- 4. Assemble the chain-sprocket assembly to the bolt and slide it in until it is flush to the bushing previously inserted.
- 5. Ensure proper sprocket alignment, then tighten set screws that hold the roller sprocket (see #5, fig. 13).
- 6. Assemble the lower idler sprocket (see #7, fig. 13) to the chain tensioner support and tighten the nut.
- 7. Tighten the nut that holds the central double sprocket.
- 8. Attach top and bottom chain tensioner springs (see #6, fig. 13).
- 9. Replace the chain case cover and tighten the two set screws that hold the flange bearing to the pinion auger shaft (see #1, fig. 13).
- 10. Tighten the nuts that hold the chain case cover to the frame.

Fig. 13 - Chain assembly





A. Loosely place both chains on top and bottom sprockets, insert bushing on bolt that holds the central double sprocket.

B. Place chains on central double sprocket and then assemble to the bolt, ensure sprockets are aligned then tighten roller sprocket set screws.

C. Insert idler sprocket, tighten all sprocket nuts and attach both chain tensioner springs.

5.02 - Front Roller Replacement

To remove the front roller proceed as follows:

- 1. Securely support the implement.
- 2. Remove the side transmission8.
- 3. Remove the four bolts on the right side panel and the four bolts on the left side panel that hold the front roller supports.
- 4. Slide the roller out.

5.03 - Suggested Spare Parts

It is suggested that the following spare parts be kept on hand at all times to prevent a minor problem from delaying work:

Description	Quantity
Front roller rings	5
Rear roller rings	5
Seed cups	3
Chains	1 set

See Section 5.01 - Chain Case and Chain Replacement.

5.04 - Storage

After seasonal use it is important to perform the following for prolonged storage:

- 1. Lower the stand (see fig. 5) and remove the machine from the tractor.
- 2. Block the rear roller by inserting the two locking pins secured with hairpin cotters.
- 3. Wash the Seed-Rite carefully, especially inside the hopper.
- 4. Inspect the Seed-Rite and replace worn or damaged parts.
- 5. Tighten all hardware⁹.
- 6. Grease all areas indicated under maintenance.
- 7. Cover the Seed-Rite from the elements in order to have it in perfect condition for the start of the next season.



WARNING: Be sure to store the implement on a hard level surface and away from people especially children.

The machine demolition operations should be carried out in compliance with all federal, state and local environment protection laws.

REPAIR PROCEDURES 31 ROTOMEC

See Table 4, page 25.

6 - TROUBLESHOOTING



WARNING: Be sure tractor engine is off, parking brake is locked, and key is removed before making any adjustments.

PROBLEM	POSSIBLE CAUSE	SOLUTION
Uneven seed distribution.	Seed cups might be obstructed. Ground speed too fast. Rollers not clean.	Check for plugging in seed cup. Reduce ground speed. Check for trash or mud build-up on rollers.
Actual seeding rate is different than desired.	Seed cups might be obstructed.	Seed treatment will affect seeding rate if the chemicals build up in seed cup. Unless cleaned regularly, this build-up can cause breakage of the seed cup shaft.
Seed cup sprocket locked up or twisted seed cup drive shaft.	Seed cups might be obstructed.	Check for foreign matter lodged in seed cup sprocket.
Rollers not turning freely.	Rollers not clean.	Check for trash or mud build-up on roller end.

7 - PRE-DELIVERY CHECKLIST

To the dealer: Inspect the machine thoroughly after assembly to assure it is functioning properly before delivering it to the customer. The following checklist is a reminder of points to cover. Check off each item as it is found satisfactory or after proper adjustment is made.

☐ Overall condition (touch up scratche	Lubrication of grease fittings. All hardware properly tightened. All decals properly located and readable (see fig. 2). Overall condition (touch up scratches, clean and polish). Test run, check for excessive vibration or overheating of bearings.					
Review the Operator's Manual with the	he customer. Explain the following:					
 □ Warranty. □ Safe operation and service. □ Correct machine installation and operation. □ Daily and periodic lubrication, maintenance and inspections. □ Troubleshooting. □ Operational procedures and storage. □ Parts and service. □ Fill out the Pre-Delivery Checklist and Warranty Registration form. □ Give customer the Operator's Manual and encourage the customer to read the manual carefully. 						
IMPORTANT: Warranty is not valid unless Pre-Delivery Checklist and Warranty Registration form in Operator's Manual is completed in detail and mailed to the Company.						
Model Number:	Serial Number:					
Delivery Date:	Dealer's Signature:					

8 - WARRANTY

The Company warrants its machine from defects in material and workmanship. The machines are warranted from the invoice date for the following periods.

- 1. **24 months** for private use.
- 2. 12 months for commercial, contractual and public use.
- 3. **30 days** for loan or rental.

This warranty is valid only if the Warranty Registration Form is properly completed and sent to the Company within 14 days of delivery along with copy of the invoice.

This warranty is valid only if the machine is paid for in full.

The warranty coverage shall not be transferable from the first owner to any subsequent owner.

This document is the only warranty for this machine, any other promises, express or implied other than those set forth herein are not applicable.

The customer can not request any special provisions or changes to this warranty covering additional responsibilities or liability from the Company.

The Company determines whether the warranty covers the substitution or the repairing of the machine or parts.

The customer is responsible, in all cases, for expenses of lubricants, transportation, any custom duties and applicable taxes.

The substitution or the repair of parts under warranty do not extend the length of said warranty.

This limited warranty does not apply to and excludes drivelines and driveline related safety devices (shear pin yokes, shear pins, slip clutches, clutch discs), tires, belts, blades and other wear items.

At no time will the responsibility of the Company surpass the original purchase price of the machine. The purchaser agrees, not to have any rights to any compensation from the Company, including but not limited to, any eventual damages or accidents, loss of profit, loss of sales, injuries or damages of any kind or nature, or other accidents or losses which could result.

If during the period covered by this warranty, the machine fails to perform due to material or workmanship defects, the purchaser is to immediately make the Company aware of this defect. It is the Company's right to determine if the machine is to have parts replaced, repaired or the machine returned.

The Company will not accept any returned items without prior express written authorisation.

This warranty does not cover cost of labour for the replacement of parts.

Misuse or use of this machine other than ways outlined in the operator's manual or literature invalidates this warranty.

All obligations of the Company under this limited warranty shall be terminated if original parts of this machine have been modified or altered in any way, the machine has been repaired by unauthorised dealers, or when unauthorised spare parts have been used.

The Company reserves the right to modify or update machines without the obligation of modifying or updating previously sold machines.

Venue: Any judgements will be decided by the Verona Court.

EC Declaration of Conformity

according to Directive 2006/42/EC

We

ROTOMEC spa Via Molino di Sopra, 56 37054 Nogara (Verona), Italy

declare under our sole responsibility, that the product:

Seed-Rite Primary full-width seed broadcaster

Model	Serial Nr.	

to which this declaration relates corresponds to the relevant basic safety and health requirements of the Directive 2006/42/EC.

For the relevant implementation of the safety and health requirements mentioned in the Directives, the following standards were consulted: EN 14018-A1, EN 4254-1.

National and International Requirements: ISO 11684.

Ada B. Figna

Chief Executive Officer

Nogara, April 2, 2015

WARRANTY REGISTRATION

ROTOMEC spa Via Molino di Sopra, 56 37054 Nogara (Verona) - Italy

Tel.: +39-0442-510400 -	Fax: +39-0442-510038

Dealer Acct. #	Retail Customer
Street Country	Street
Town State Zip	Town State Zip
Date of delivery Invoice #	Phone
Model # Serial #	Date
Pre-Delivery Checklist: ☐ Oil in gearbox. ☐ Greased fittings. ☐ Safety guards in place. ☐ All hardware tight. ☐ Bolts torqued correctly. ☐ Attached unit to tractor. Yes/No. ☐ Field adjusted. Yes/No. ☐ Test run. Dry/Infield. ☐ Safety decals. ☐ Operator's Manual. The machine described above, has been prepared for delivery according to the Pre-Delivery Check List and the Customer has been instructed in its care and operation and the condition of warranty.	III ACCUIDANCE WIII ING ETG-DENVELV CHECKIISI. T
Inspected by:	
Date:	Date:
Dealer's Signature:	Customer's Signature:

This registration along with a copy of the invoice must be sent to Rotomec spa within 14 days of date of purchase.

:Japuas

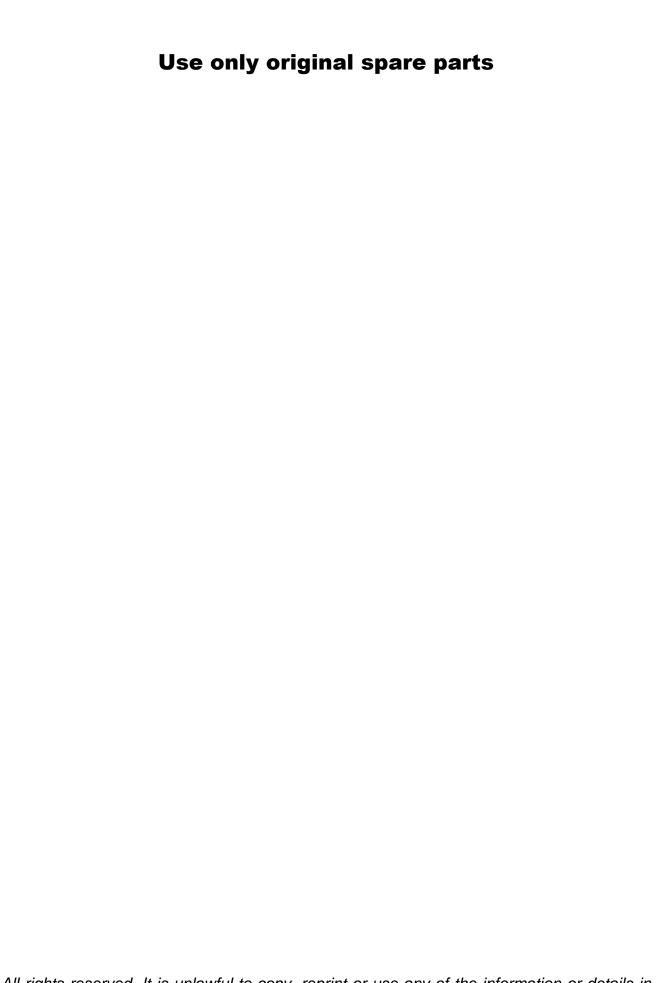
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ROTOMEC spa Via Molino di Sopra, 56

Via Molino di Sopra, 56 37054 Nogara (VR) ITALY





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ROTOMEC spa

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www.rotomec.com

